



TRELLEBORG

**Agricultural & Forestry
Limited Warranty
& Adjustment Policy
North America**



Limited Warranty & Adjustment Radial Policy

Eligibility

This Limited Warranty & Adjustment Policy covers all Trelleborg brand radial original tread agricultural tires purchased or manufactured on or after July 1st, 2021, and when used in normal agricultural service, and if you are the original owner/purchaser of the covered tires acquired as original equipment tires on new equipment on an applicable agricultural machine or purchased from an authorized Trelleborg dealer. It does not cover tires that do not contain the Trelleborg serial number. Tires branded DA (downgraded appearance) are not adjustable for appearance. This Limited Warranty is not transferrable to any other party. Tires are adjustable for ride-related conditions only during the first six months of service and up to 1/32nd of an inch of tread wear.

Coverage and Length

If, before wearing down to 2/32nds of an inch of tread, any tire covered by this Limited Warranty becomes unusable for any reason within the manufacturer's control, such tire will be replaced with an equivalent new Trelleborg brand tire based on the 10-year policy set forth. Some examples of causes or conditions normally beyond the manufacturer's control are:

1. Overload or improper inflation pressure or abuse;
2. Field or road hazards or stubble damage (e.g. cut, snag, puncture, stubble damage, impact break, flex breaks, tear or chunk in tread, bar or shoulder);
3. Wheel misalignment, rim slip, tire/wheel assembly imbalance, incorrect rim size/dimensions, damaged/inappropriately fitted, mismatching of adjacent tires, or other vehicle conditions, defects or characteristics;
4. Conditions caused by earthmoving or land-leveling operations;
5. Improper repair, retreading, balancing, insertion of sealants, or filler materials;
6. Intentional alteration of either the appearance or the physical characteristic of the tire;

7. Improper mounting/demounting, mounting/demounting damage or conditions caused by aging or improper storage;
8. Damage due to abuse, vehicle projection, accident, collision, fire, operation at excessive speed, running flat, using chains or studs or vandalism; and
9. Failure to observe any of the “Owner-User’s Obligations” items listed elsewhere in this document.

Free Replacement Period

During the first two years of service (proof-of purchase must be attached to claim form*), if the tire is worn less than 20%, the tire will be replaced without charge including normal mounting and service charges.

Pro-Rated Period

After the free replacement period, the replacement price will be prorated based on years of service from the original purchase date (proof-of-purchase must be attached to claim form*) as set forth below;

Years of Service or Age During	If Worn Less Than	Pro Rata Collection
1 st & 2 nd year	20%	0%
3 rd year	30%	30%
4 th year	40%	40%
5 th year	50%	50%
6 th year	60%	60%
7 th year	70%	70%
8 th year	80%	80%
9 th year	90%	90%
10 th year	95%	95%
After the end of the 10 th year, coverage expires		100%

*if proof-of-purchase is not available, then the pro-rated amount will be based on date of tire manufacture, indicated by the production code molded on the tire sidewall. Proof of purchase date must be within four years of date of tire manufacture to be applied for this Limited Warranty.

Owner – User’s Obligation

Proper tire care is necessary to obtain maximum hours of usage and wear.

The owner-user’s obligations are to operate tires within tire load and speed limits (at cold-air pressures specified by Yokohama TWS North America, Inc. for load, rim, and speed according to individual tire size, type and load capacity), and to maintain proper alignment of wheels.

To make an eligible adjustment claim under this Limited Warranty and Adjustment Policy, the owner-user must present the tire to an authorized Trelleborg dealer, complete and sign the customer section of the adjustment claim form, attach to the claim form a copy of the proof-of-purchase showing the date the tire was purchased new or proof-of-purchase of the new agricultural equipment that the tire came on, and pay the appropriate replacement price in effect at the time of adjustment, taxes, and service charges for a new, current equivalent Trelleborg brand tire. Owner-user is responsible for proper maintenance of the tire.

The obligation of Yokohama TWS North America, Inc. under this Limited Warranty and Adjustment Policy may not be enlarged or altered by anyone.

Policy Exclusions

Yokohama TWS reserves the right to the final inspection decision on conditions for all returned tires under this Limited Warranty and Adjustment Policy.

TO THE EXTENT PERMITTED BY LAW, YOKOHAMA TWS NORTH AMERICA, INC. DISCLAIMS ALL WARRANTIES, EXPRESS OR IMPLIED, OTHER THAN THE WARRANTIES STATED IN THIS LIMITED WARRANTY POLICY, INCLUDING BUT NOT LIMITED TO THE IMPLIED WARRANTIES OF MERCHANTABILITY AND FITNESS FOR A PARTICULAR PURPOSE.

TO THE EXTENT PERMITTED BY LAW, YOKOHAMA TWS NORTH AMERICA, INC. DISCLAIMS LIABILITY FOR ANY SPECIAL, INCIDENTAL, CONSEQUENTIAL, AND PUNITIVE DAMAGES, LOSS OF TIME OR PROFITS, LOSS OF VEHICLE USE, OR INCONVENIENCE, EVEN IF ADVISED OF THE POSSIBILITY OF SUCH LOSS OR DAMAGES. SOME STATES DO NOT ALLOW THE EXCLUSION OR LIMITATION OF INCIDENTAL OR CONSEQUENTIAL DAMAGES, SO THIS LIMITATION OR EXCLUSION MAY NOT APPLY TO YOU.

NO YOKOHAMA TWS EMPLOYEE, RETAILER, OR DEALER HAS THE AUTHORITY TO MAKE ANY WARRANTY, REPRESENTATION PROMISE, OR AGREEMENT ON BEHALF OF YOKOHAMA TWS NORTH AMERICA, INC. EXCEPT AS EXPRESSLY WRITTEN IN THIS LIMITED WARRANTY AND ADJUSTMENT POLICY

In observance of U.S. Federal Law, this Limited Warranty and Adjustment Policy has been designated a "Limited Warranty." Yokohama TWS does not intend to represent through this Limited Warranty and Adjustment Policy that tire failures cannot occur.

Light Service & Bias Limited Warranty & Adjustment Policy

Eligibility

This Limited Warranty & Adjustment Policy covers all Trelleborg brand Light Service & Bias original tread agricultural tires purchased or manufactured on or after July 1st, 2021, and when used in normal agricultural service, and if you are the original owner/purchaser of the covered tires acquired as original equipment tires on new equipment on an applicable agricultural machine or purchased from an authorized Trelleborg dealer. It does not cover tires that do not contain the Trelleborg serial number. Tires branded DA (downgraded appearance) are not adjustable for appearance. This Limited Warranty is not transferrable to any other party. Tires are adjustable for ride-related conditions only during the first three months of service and up to 1/32nd of an inch of tread wear.

Coverage and Length

If, before wearing down to 2/32nds of an inch of tread, any tire covered by this Limited Warranty becomes unusable for any reason within the manufacturer's control, such tire will be replaced with an equivalent new Trelleborg brand tire based on the 6-year policy set forth. Some examples of causes or conditions normally beyond the manufacturer's control are:

1. Overload or improper inflation pressure or abuse;
2. Field or road hazards or stubble damage (e.g. cut, snag, puncture, stubble damage, impact break, flex breaks, tear or chunk in tread, bar or shoulder);
3. Wheel misalignment, rim slip, tire/wheel assembly imbalance, incorrect rim size/dimensions, damaged/inappropriately fitted, mismatching of adjacent tires, or other vehicle conditions, defects or characteristics;
4. Conditions caused by earthmoving or land-leveling operations;
5. Improper repair, retreading, balancing, insertion of sealants, or filler materials;
6. Intentional alteration of either the appearance or the physical characteristic of the tire;

7. Improper mounting/demounting, mounting/demounting damage or conditions caused by aging or improper storage;
8. Damage due to abuse, vehicle projection, accident, collision, fire, operation at excessive speed, running flat, use of chains or studs, or vandalism; and
9. Failure to observe any of the “Owner-User’s Obligations” items listed elsewhere in this document.

Free Replacement Period

During the first year of service (proof-of purchase must be attached to claim form*), if the tire is worn less than 20%, the tire will be replaced without charge including normal mounting and service charges.

Pro-Rated Period

After the free replacement period, the replacement price will be prorated based on years of service from the original purchase date (proof-of-purchase must be attached to claim form*) as set forth below;

Years of Service or Age During	If Worn Less Than	Pro Rata Collection
1 st year	10%	0%
2 nd year	30%	30%
3 rd year	40%	40%
4 th year	50%	50%
5 th year	60%	60%
6 th year	70%	70%
After the end of the 6 th year, coverage expires		100%

* if proof-of-purchase is not available, then the pro-rated amount will be based on date of tire manufacture, indicated by the production code molded on the tire sidewall. Proof of purchase date must be within four years of date of tire manufacture to be applied for this Limited Warranty.

Owner – User’s Obligation

Proper tire care is necessary to obtain maximum hours of usage and wear.

The owner-user’s obligations are to operate tires within tire load and speed limits (at cold-air pressures specified by Yokohama TWS North America, Inc. for load, rim, and speed according to individual tire size, type and load capacity), and to maintain proper alignment of wheels.

To make an eligible adjustment claim under this Limited Warranty and Adjustment Policy, the owner-user must present the tire to an authorized Trelleborg dealer, complete and sign the customer section of the adjustment claim form, attach to the claim form a copy of the proof-of-purchase showing the date the tire was purchased new or proof-of-purchase of the new agricultural equipment that the tire came on, and pay the appropriate replacement price in effect at the time of adjustment, taxes, and service charges for a new, current equivalent Trelleborg brand tire. Owner-user is responsible for proper maintenance of the tire.

The obligation of Yokohama TWS North America, Inc. under this Limited Warranty and Adjustment Policy may not be enlarged or altered by anyone.

Policy Exclusions

Yokohama TWS reserves the right to the final inspection decision on conditions for all returned tires under this Limited Warranty and Adjustment Policy.

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TO THE EXTENT PERMITTED BY LAW, YOKOHAMA TWS NORTH AMERICA, INC. DISCLAIMS LIABILITY FOR ANY SPECIAL, INCIDENTAL, CONSEQUENTIAL, AND PUNITIVE DAMAGES, LOSS OF TIME OR PROFITS, LOSS OF VEHICLE USE, OR INCONVENIENCE, EVEN IF ADVISED OF THE POSSIBILITY OF SUCH LOSS OR DAMAGES. SOME STATES DO NOT ALLOW THE EXCLUSION OR LIMITATION OF INCIDENTAL OR CONSEQUENTIAL DAMAGES, SO THIS LIMITATION OR EXCLUSION MAY NOT APPLY TO YOU.

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Stubble Damage Policy

Eligibility

The Trelleborg Stubble Damage Policy covers all Trelleborg brand radial, light service, and bias tires purchased new or manufactured on or after July 1st, 2021 and when used in normal agricultural service, and if you are the original owner/purchaser of the covered tires acquired as original equipment tires on new equipment on an applicable agricultural machine or purchased from an authorized Trelleborg dealer. It does not cover tires that do not contain the Trelleborg serial number. This policy is not transferrable to any other party.

Coverage and Length

In low moisture conditions with the modified genetics used today, stubble in the field can become extremely rigid and unyielding in its strength. Under these circumstances, tires may sustain stubble damage that may range from mild “scarring” to severe penetration and chunking.

Normal, expected stubble damage is merely cosmetic. And though unpleasant in appearance, it does not affect the tire’s ability to deliver a full life of service. However, under some rare circumstances, exposure and even penetration of the cord body may result from stubble damage.

Only the original purchaser of the covered tire or of the agricultural equipment that the tire originally came on may make an adjustment claim under this Stubble Damage Policy. If, while in normal agricultural service, a Trelleborg brand tire covered by this Stubble Damage Policy becomes unusable or not repairable due to stubble damage, such tire will be replaced with an equivalent new Trelleborg brand tire on a 3-year pro rata basis, as set forth in this policy. Owner must pay as a replacement price the appropriate pro rata percentage of the current buying price. Owner must also pay for mounting, service charges and applicable taxes. This Stubble Damage Policy does not cover broken

beads, damage due to run flat, abuse, land leveling, vehicle projection, accident, collision, fire or vandalism. Only the original purchaser of the covered tires may make an adjustment claim under this Stubble Damage Policy.

Pro-Rated Period

The replacement price will be prorated based on years of service based on proof-of-purchase date* as follows:

Years of Service or Age During	If Worn Less Than	Pro Rata Collection
1 st year	25%	25%
2 nd year	50%	50%
3 rd year	75%	75%
After the end of the 3 th year, coverage expires		100%

*if proof-of-purchase is not available or if tire was not purchased new, then the pro-rated amount will be based on date of manufacture, indicated by the production code molded on the tire. Proof of purchase date must be within four years of date of tire manufacture to be eligible for warranty.

Owner – User’s Obligation

The owner-user’s obligations are to operate tires within tire load and speed limits (at cold-air pressures specified by Yokohama TWS North America, Inc. for load, rim, and speed according to individual tire size, type and load capacity) and to maintain proper alignment of wheels. To reduce stubble damage, the owner-user must:

1. Set the tire spacing to run between rows — not on stubble;
2. Use mechanical devices readily available through equipment manufacturers to knock down stubble;
3. Make first tillage pass parallel to the rows.

To make an eligible adjustment claim under this Stubble Damage Policy, the owner-user must present the tire to an authorized Trelleborg dealer, complete and sign the customer section of the adjustment claim form, attach to the claim form a copy of the proof-of-purchase showing the date the tire was purchased new or proof-of-purchase of the new agricultural equipment that the tire came on, and pay the appropriate replacement price in effect at the time of adjustment, taxes, and service charges for a new, current equivalent Trelleborg brand tire. Owner-user is responsible for proper maintenance of the tire.

The obligation of Yokohama TWS North America, Inc. under this Limited Warranty and Adjustment Policy may not be enlarged or altered by anyone.

Policy Exclusions

Yokohama TWS reserves the right to the final inspection decision on conditions for all returned tires under this Stubble Damage Policy.

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SOME STATES DO NOT ALLOW THE EXCLUSION OR LIMITATION OF INCIDENTAL OR CONSEQUENTIAL DAMAGES, SO THIS LIMITATION OR EXCLUSION MAY NOT APPLY TO YOU.

THIS STUBBLE DAMAGE POLICY IS A STATEMENT OF ADJUSTMENT POLICY COVERAGE ONLY. NOTHING IN THIS STUBBLE DAMAGE POLICY IS INTENDED TO BE A WARRANTY AGAINST STUBBLE DAMAGE OR REPRESENTATION THAT FAILURES CANNOT OCCUR. YOKOHAMA TWS NORTH AMERICA, INC. DISCLAIMS ALL WARRANTIES, EXPRESS OR IMPLIED, IN RESPECT OF STUBBLE DAMAGE, INCLUDING BUT NOT LIMITED TO THE IMPLIED WARRANTIES OF MERCHANTABILITY AND FITNESS FOR A PARTICULAR PURPOSE.

Limited Warranty & Adjustment Policy for Forestry Tires

Eligibility

This Limited Warranty & Adjustment policy covers all Trelleborg tires designed for Forestry applications purchased or manufactured after July 1st, 2021 if they are used in normal forestry application, and if you are the original owner/purchaser of the covered tires acquired as original equipment tires on new equipment on an applicable forestry machine or from an authorized Trelleborg dealer. It does not cover tires that do not contain the Trelleborg serial number. Tires branded DA (downgraded appearance) are not adjustable for appearance. This policy is not transferrable to any other party.

Coverage and Length

If, before wearing down to 2/32nds of an inch of tread, and before the end of the five year from the date of purchase (proof of purchase required) or the fifth year from the date of manufacture (indicated by the production code molded on the tire), whichever is the earliest, any tire covered by this Limited Warranty & Adjustment Policy becomes unusable for any reason within the manufacturer's control, such tire will be replaced with an equivalent new Trelleborg brand tire based on the 5-year policy set forth. Some examples of causes or conditions normally beyond the manufacturer's control are:

1. Overload or improper inflation pressure or abuse;
2. Forest or road hazards or stubble damage (e.g. cut, snag, puncture, stubble damage, impact break, flex breaks, tear or chunk in tread, bar or shoulder);
3. Wheel misalignment, rim slip, tire/wheel assembly imbalance, incorrect rim size/dimensions, damaged/inappropriately fitted, mismatching of adjacent tires, or other vehicle conditions, defects or characteristics;
4. Conditions caused by earthmoving or land-leveling operations;
5. Improper repair, retreading, balancing, insertion of sealants, or filler materials;

6. Intentional alteration of either the appearance or the physical characteristic of the tire;
7. Improper mounting/demounting, mounting/demounting damage or conditions caused by aging or improper storage;
8. Damage due to abuse, vehicle projection, accident, collision, fire, operation at excessive speed, running flat, use of chains or studs, or vandalism; and
9. Failure to observe any of the “Owner-User’s Obligations” items listed elsewhere in this document.

For Forestry tires used in normal logging service, this Limited Warranty & Adjustment policy ends at the end of the fifth year of service if proof-of-purchase is available, or at the end of the fifth year from date of manufacture if no proof-of-purchase is available. Proof of purchase date must be within four years of date of tire manufacture to be applied for this Limited Warranty.

Replacement Period

Tires adjusted under this Limited Warranty & Adjustment policy will be replaced free of charge (except for mounting and service fees) during the first year or 10% of tread wear whichever comes first; thereafter, to determine the replacement percentage, the percent of tread wear is multiplied by the current buying price.

Owner – User’s Obligation

Proper tire care is necessary to obtain maximum hours of usage and wear.

The owner-user’s obligations are to operate tires within tire load and speed limits (at cold-air pressures specified by Yokohama TWS North America, Inc. for load, rim, and speed according to individual tire size, type and load capacity), and to maintain proper alignment of wheels.

To make an eligible adjustment claim under this Limited Warranty and Adjustment Policy, the owner-user must present the tire to an authorized Trelleborg dealer, complete and sign the customer section of the adjustment claim form, attach to the claim form a copy of the proof-of-purchase showing the date the tire was purchased new or proof-of-purchase of the new forestry equipment that the tire came on, and pay the appropriate replacement price in effect at the time of adjustment, taxes, and service charges for a new, current equivalent Trelleborg brand tire. Owner-user is responsible for proper maintenance of the tire.

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Policy Exclusions

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Limited Warranty & Adjustment Tube Policy

Eligibility

This Limited Warranty & Adjustment Policy covers all Trelleborg branded Tubes purchased or manufactured after July 1st, 2021 if you are the original owner/purchaser of the covered tubes acquired from an authorized Trelleborg dealer. It does not cover tubes that do not contain the Trelleborg serial. This policy is not transferrable to any other party.

Coverage and Length

If any Trelleborg branded tubes covered by this Limited Warranty becomes unusable for any reason within the manufacturer's control, such tube will be replaced with an equivalent new Trelleborg brand tube based on the 5-year policy set forth. Some examples of causes or conditions normally beyond the manufacturer's control are:

- Mounting cuts and pinches
- Rim/Bead cuts – rim slip
- Valve corrosion
- Apparent overload or improper inflation
- Improper insertion of filling materials
- Foreign material in tire cavity
- Intentional alteration
- Aging (or improper storage)
- Field/Road hazards
- Punctures
- Cuts
- Stubble damage
- Impact
- Valve pulled off or stem pulled out
- Improper Application

Free Replacement Period

During the first two years of service (proof-of purchase must be attached to claim form*), the Trelleborg branded tube will be replaced without charge including normal mounting and service charges.

Pro-Rated Period

After the free replacement period, the replacement price will be prorated based on years of service from the original purchase date (proof-of-purchase must be attached to claim form*) as set forth below;

Years of Service or Age During	Credit
1 st & 2 nd Year	100%
3 rd , 4 th , & 5 th year	50%
After the end of the 5 th year coverage ends	0%

*if proof-of-purchase is not available then the pro-rated amount will be based on date of manufacture, indicated by the production code on the tube.

Limitations

- Loss of time, vehicle use, profits or inconvenience is not covered.
- Replacement cost for tire damage claimed is not covered
- Lost ballast is limited to \$1.00 per gallon.
- Cost for service (in addition to distance charges) is limited to \$2.00 per diameter inch. For example, a 16.9R30 section tube is limited to reasonable and actual charges not to exceed \$60.00.

Owner – User’s Obligation

Proper tube care is necessary to obtain maximum hours of usage.

The owner-user’s obligations are to operate tubes within tire load and speed limits (at cold-air pressures specified by Yokohama TWS North America, Inc. for load, rim, and speed according to individual tire size, type and load capacity).

To make an eligible adjustment claim under this Limited Warranty and Adjustment Policy, the owner-user must present the tube to an authorized Trelleborg dealer, complete and sign the customer section of the adjustment claim form, attach to the claim form a copy of the proof-of-purchase showing the date the tube was purchased new, and pay the appropriate replacement price in effect at the time of adjustment, taxes, and service charges for a new, current equivalent Trelleborg brand tube. Owner-user is responsible for proper maintenance of the tube.

Policy Exclusions

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For more information on Trelleborg
warranty policies, please visit
www.trelleborg-tires.com/en-us
or call customer service
866.633.8473



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